



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/14/2021 12:46:10PM

ASSEMBLY NUMBER: MB-01250M-1148-0

DD1250M sn 1148 RHM Blue Marble
Indianapolis, IN
SF# 1792
MC0132

REVISION LEVEL: -

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
000		***** MACHINE TYPE ***** ***** MACHINE TYPE ***** MODEL: 1250M HIGH SPEED GEN2.1 RH CAN SERIAL: 1148 COPY MASTER: MB-01250M-1140-0 COPIED: 02-23-21 BGH ***** FLOORPLAN: 04-11500-0365-46 SUGG CUST OUTFD: U5013866M ***** CUSTOMER: Blue Marble CTY/ST: Indianapolis, IN ***** MFG LOC: SMYRNA GA ***** ME: BGH EE: TBD ***** NOTES: UPDATED ELECTRICAL MLC, PLC, HMI, A/C MULTI-DIA, MULTI-HT 6-LANE 2X2 CAPABLE DUO-WING CAPABLE BOTTOM GUSSET CAPABLE HI-SPEED UPGRADES EXTENDED HOPPER ROLLER SUBFRAME SHORT MINOR FLAP CAT3 DUMP VALVE AUTOPRIME ***** *****PACKS***** 66 2x6 DIES ARE TBD BGH 3/3/21	1.00	EA	-	
002	DIE-5412	2X6 12OZ CANS FRIDGEMASTER	125.00	EA	-	



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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
		200 ppm SPEC				
021	CAN-12OZ-209	12OZ 355ML 211 66X123 AL 2PC	0.00	EA	-	
022	CAN-16OZ-209	16OZ 473ML 211 66X159 AL 2PC	0.00	EA	?	
023	CAN-12OZ-204	12OZ 355ML 204 57.4X156 AL 2PC	0.00	EA	?	
099		*****	0.00	EA	-	

		**** SUB-ASSEMBLIES ****				

100	U5016868M-1148	ASSY, MACHINE DOCUMENTATION	1.00	EA	?	
101A	U5028653P-1148	1250M ELECTRICAL ENCLOSURE WITH	1.00	EA	-	
102	U5027372M	ASSY, OPERATOR PANEL	1.00	EA	?	
103	U5029655M	ASSY, MACHINE WIRING	1.00	EA	?	
204	U5008938M	ASSY, SERVOMOTORS & FLANGES	1.00	EA	?	
205	U5004527M-008	ASSY MELTER PROBLUE30 4X24' w/o AUTOFILL	1.00	EA	-	

300	U5017065M-014	ASSY, MAIN FRAME, RH	1.00	EA	-	
301	U5019779M-003	ASSY, HOPPER 2X2 EXTENDED, RHM	1.00	EA	C	
302	U5008138M-003	ASSY,VACUUM PUMPS, RH EXTENDED, SENSORS	1.00	EA	B	
303	U5007957M-002	ASSY, CARTON MAG x2, RH	1.00	EA	D	
304	U5007980M-005	ASSY,6/3 CTN FDR, 2x2, HI-SPD ,RHM	1.00	EA	-	
305	U5008049M	ASSY, INFEED CONVEYOR, RHM	1.00	EA	A	
306	U5009054M	ASSY, DOWN CAN SENSOR, 6L	1.00	EA	D	



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307	U5017570M-003	ASSY, ADJUSTABLE LANES, RHM	1.00	EA	A	
308	U5008406M	ASSY, METERING CNVR RHM CAN	1.00	EA	A	
309	U5008723M-002	ASSY, GROUPING CONVEYOR, RHM	1.00	EA	A	
310	U5007819M-004	ASSY, CENTER BOOM, RH	1.00	EA	B	
311	U5008773M	ASSY, CARRIER 2x2 RHS RHM	1.00	EA	C	
312	U5008774M	ASSY, CARRIER LHS RHM	1.00	EA	D	
313	U5008043M-006	ASSY, SBLC WID ADJ DROP DOWN	1.00	EA	A	
314	U5008856M	ASSY, PACK SUPPORT RAIL, RH	1.00	EA	C	
315	U5009087M	ASSY, LOAD/FOLD RHS, RHM 2x2	1.00	EA	E	
316	U5009102M	ASSY, LOAD/FOLD LHS, RHM 2x2	1.00	EA	E	
317	U5008252M-002	ASSY, GLUER RHS 2X2 RHM	1.00	EA	A	
318	U5008253M-001	ASSY, GLUER LHS, DW RHM	1.00	EA	-	
319	U5003900M	ASSY, OUTFEED BACKUP SNSR	1.00	EA	B	
320	U5008079M	ASSY, COMPRESSION RH 2X2	1.00	EA	C	
321	U5007272S	ASSY, COMPRESSION LH	1.00	EA	A	
322	U5008080M-001	ASSY, ACCELERATION RH 2X2	1.00	EA	-	
323	U5009339S-001	ASSY, ACCELERATION LH	1.00	EA	-	

400	U5009178M-005	ASSY,PNEUMATICS & REMOTE I/O, RHM	1.00	EA	-	
401	U5009350M-001	ASSY, LUBE SYSTEM	1.00	EA	A	
402	U5005244M-001	ASSY, 1250MD MISC RHM	1.00	EA	-	



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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
403	U5009363M-1148	ASSY, STARTUP SPARES MD RHM	1.00	EA	-	
404	U5008963M-004	ASSY, CHAINS, MD, RHM	1.00	EA	-	
405	U5005104M-1148	ASSY, MULTI DIA CHG PARTS RH	1.00	EA	-	
406	U5004197M-009	ASSY, LEG EXTENSIONS 42"-47"	1.00	EA	A	
407	U5019265M-003	ASSY, AUTOPRIME EIP 1250M 6L RHM 8-16oz *****	1.00	EA	-	
500	U5005246M-1148	ASSY, REC SPARES 1250M-1148 RHM	1.00	EA	-	
606		***** REVISIONS ***** ***** REVISIONS *****	1.00	EA	-	
ASSEMBLY NUMBER: MB-01250M-1148-0		END OF DETAILS				